## CLAIMS

- 1. A driving unit comprising:
- a fixed part;

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- a moving part provided movably to said fixed part;
- a permanent magnet mounted on either one of said fixed part and said moving part; and
- a coil mounted on said the other one of said fixed part and said moving part and facing said permanent magnet,
- characterized in that neither another permanent magnet nor a high magnetic permeable material is arranged on the other side of said coil facing said permanent magnet.
- 2. The driving unit as claimed in claim 1, further characterized in that:
- said coil is wound in the direction parallel to a surface of said permanent magnet.
- 3. The driving unit as claimed in claim 1, further characterized in that:
- said coil is wound in the direction perpendicular to a surface of said permanent magnet.
- 4. The driving unit as claimed in claim 3, further characterized in that:
- a high magnetic permeable material is arranged in a hollow core of said coil.
- 5. The driving unit as claimed in claim 4, further characterized in that:
  - said high magnetic permeable material is arranged to be elongating in the moving direction of said moving part.
- 6. The driving unit as claimed in any one claim of claims 1 to 5, further characterized in that:
  - said moving part is guided against said fixed part by a contact-free guide mechanism.
  - 7. The driving unit as claimed in claim 6, further characterized in that:
- said contact-free guide mechanism is an ultrasonic levitation mechanism.

8. The driving unit as claimed in any one claim of claims 1 to 7, further characterized in that:

said coil is mounted on said fixed part.

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9. The driving unit as claimed in any one claim of claims 1 to 8, further characterized in that:

said moving part moves in one direction against said fixed part.

10. The driving unit as claimed in any one claim of claims 1 to 8, further characterized in that:

said moving part or said fixed part is intermittently provided with a plurality of coils including non-parallel coil arrangement, and said moving part moves in the X axis – Y axis two dimensional directions against said fixed part.

11. The driving unit as claimed in any one claim of claims 1 to 8, further characterized in that:

said moving part or said fixed part is intermittently provided with a plurality of coils including non-parallel coil arrangement, and said moving part moves in the X axis — Y axis two dimensional directions, and also rotates, against said fixed part.